**Piping Systems: Identification Template Guide**

The template criteria provided below is a sample list of audit or inspection criteria that is potentially related to the operations at your organization. You may review the samples below and use them as jumping off points for creating custom audit or inspection templates in the SafetySkills Empower system. They may be used in their entirety without change or edited and expanded to suit the specific needs of your organization. Use of these criteria is entirely optional and to be used at your discretion.

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| Are above ground pipelines transporting hazardous substances through a facility clearly marked with the name of the substance? |
| When nonportable water is transported in pipelines through a facility, are outlets or taps labeled with alerts to employees that the water is unsafe and not to be used for drinking, washing, or personal use? |
| Have all asbestos-covered pipelines been identified, and asbestos replaced, or inspected for safety and marked accordingly? |
| Are pipelines otherwise suitably identified such as with color-coding using colored paint or tape |
| Does coloring meet ANSI/ASME A13.1 Pipe Color Code Chart stipulations? |
| If colored tape or paint is used, is the color-coding done at regular intervals, marking all outlets, valves, and connections? |
| If colored paint or tape is, is a legend posted on or near to the pipeline where employees are likely to need to refer to it? |
| If the contents of pipelines are identified by name or by abbreviation, is the information readily visible on the pipe near each valve or outlet? |
| If tags identify pipelines carrying hazardous substances, are the tags constructed of durable material, with clear and legible markings, and tags installed at each valve or outlet? |
| Are pipelines heated by electricity, steam, or other heat source, annotated with adequate warning labels or tags? |
| Are exposed sections of pipeline that could come into contact with humans or human activity or equipment, protected with insulation, cladding or other protective material? |